

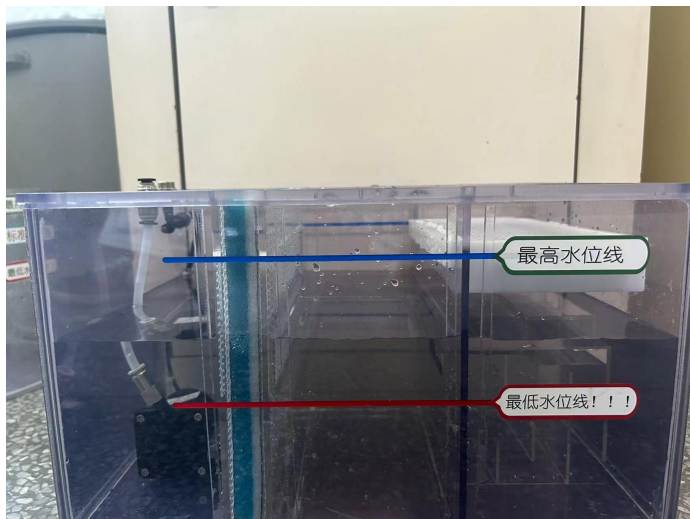
Equipment Maintenance Manual

No.	Name	Cycle	Remarks
1	Coolant	60 pcs/15 days	Replace the coolant based on the usage cycle
2	Needle	15~20 pcs	According to the product shape and material hardness
3	Processing chamber	Daily	Clean up the cutting residues
4	Spindle cooling	When changing grinding fluid	Use air source to insert the coolant connector
5	Screw	Half a year	Add lubricating oil
6	Guide rail	Half a year	Add lubricating oil
7	Filter cotton	6 days	Clean up the cutting residue, replace once every three months

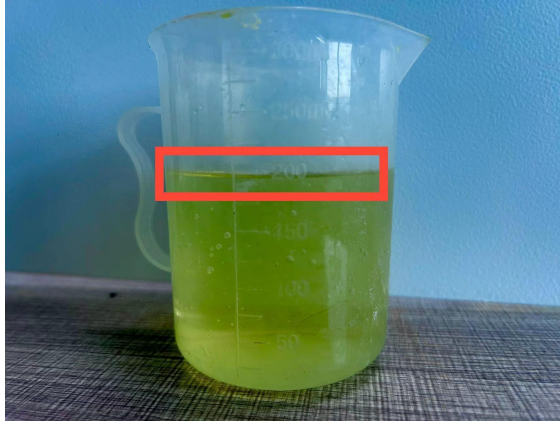
Grinding fluid usage method:

Add clean water to the water tank according to the water level requirement and add 200ml of grinding fluid.

1.



2.



3.

